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Docket No.: JAO 40342

APPLICATION FOR UNITED STATES PATENT **DECLARATION AND POWER OF ATTORNEY**

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name; that

I verily believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: LIQUID CRYSTAL DEVICE, MANUFACTURING METHOD THEREOF AND PROJECTION TYPE DISPLAY DEVICE described and claimed in the specification:

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*2		attached hereto.	\		
-			N: NI. 00/007 460	and amounded on	(if applicable)
h	∇	filed on February 23.	1998 as Application No. 09/027,469	and amended on	(if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

Under Title 35, U.S. Code §119, the priority benefits of the following foreign applications and/or United States provisional application(s) filed within one year prior to this application are hereby claimed:

> Japanese Patent Application No. 9-044378 filed February 27, 1997 Japanese Patent Application No. 9-301251 filed October 31, 1997

The following application(s) for patent or inventor's certificate on this invention were filed in countries foreign to the United States of America either (a) more than one year prior to this application, or (b) before the filing date of the above-named foreign priority application(s) and/or United States provisional application(s):

I hereby appoint the following as my attorneys of record with full power of substitution and revocation to prosecute this application and to transact all business in the Patent Office:

James A. Oliff, Reg. No. 27,075; William P. Berridge, Reg. No. 30,024; Kirk M. Hudson, Reg. No. 27,562; Thomas J. Pardini, Reg. No. 30,411; Edward P. Walker, Reg. No. 31,450; Robert A. Miller, Reg. No. 32,771 and Mario A. Costantino, Reg. No. 33,565.

ALL CORRESPONDENCE IN CONNECTION WITH THIS APPLICATION SHOULD BE SENT TO OLIFF & BERRIDGE, PLC, P.O. BOX 19928, ALEXANDRIA, VIRGINIA 22320, TELEPHONE (703) 836-6400.

I hereby declare that I have reviewed and understand the contents of this Declaration, and that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Typewritten Full Nam of First or Sole Inven	e to:	Masao		MURADE	
		Given Name	Middle Initial	Family Name Immade 1998	
**Inventor's Signature **Date of Signature:		5	26		
Residence:	Suwa	Month	Day Yea Nagano-ken JAPA		
Residence:	City		State or Province	Country	
Citizenship:	JAPANESE				
	Post Office Address: (Insert complete	c/o Seiko Epson Corporation			
	mailing address, including country)	3-5, Owa 3-chome, Suwa-shi, lecuted only when attached to the	Nagano-ken 392 JAPAN		

^{*}If Box (a.) is checked, this form may be executed only when attached to the specification (including claims).

IF THERE IS MORE THAN ONE INVENTOR USE PAGE 2 AND PLACE AN "X" HERE $\ \square$

^{**}Note to Inventor: Please sign name exactly as it appears above and insert actual date of signing.